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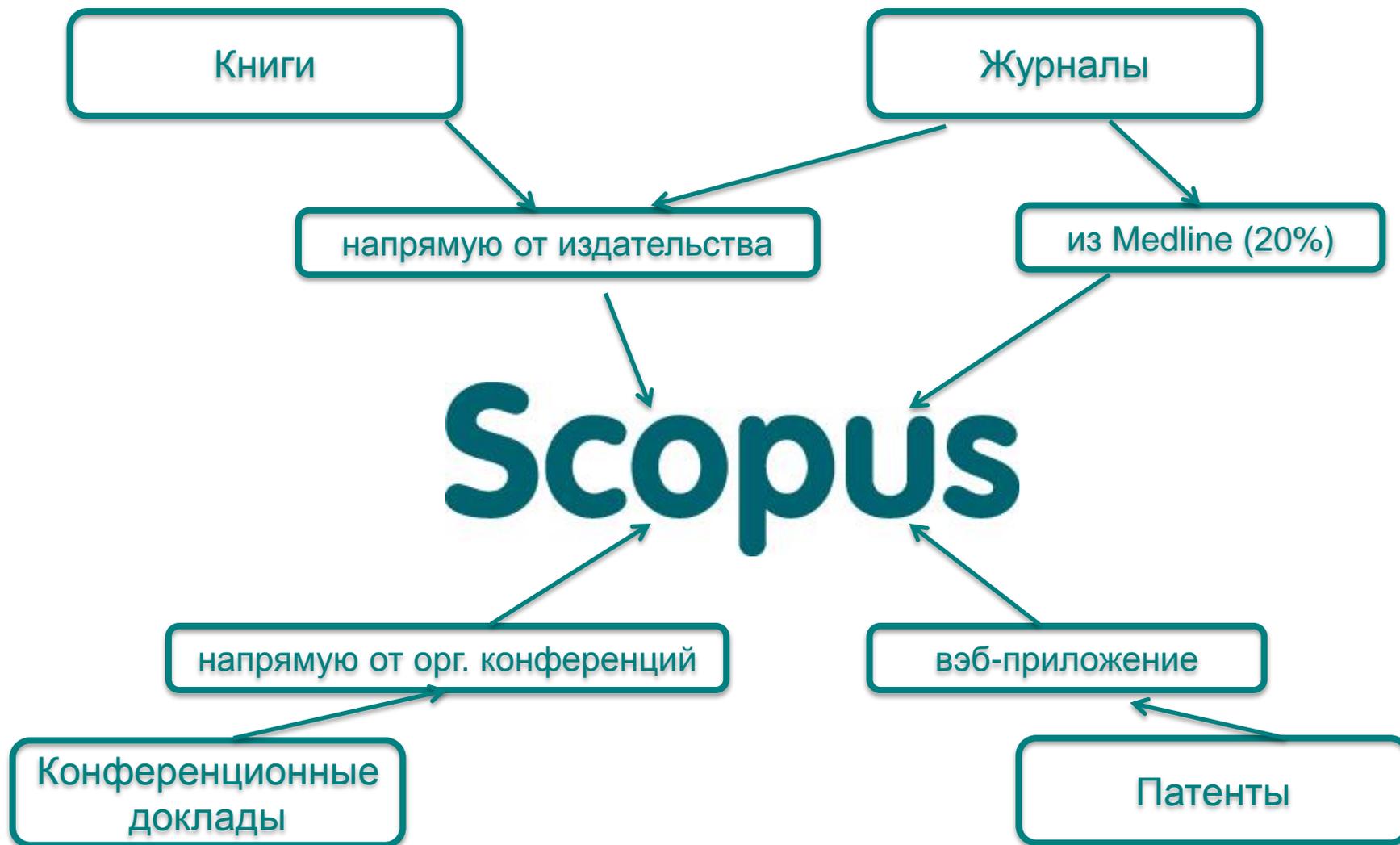


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**PROCESSING AND COMPLEX USAGE OF MINERAL RAW MATERIALS**

**Title** Copper-molybdenum ore beneficiation by flotation and bio-hydrometallurgical combination technology

**Author** Morozov V. V., Pestryak I. V., Baatarkhuu Zh., Khandmaa S.

**Authors' Information** Erdenet Mining Corporation (Erdenet, Mongolia): Baatarkhuu Zh., Chief Dresser, Doctor of Engineering; Mongolyn Alt (MAK) Group (Ulaanbaatar, Mongolia): Khandmaa S., Director of the Center for Technology Development

**Abstract** The objective of the present study was to find regular patterns in processing of complex copper-molybdenum ore by flotation and bio-hydrometallurgical method and to choose application conditions for combination of the methods. As a result of the studies, the indexes and parameters related with the grain size of the products, acidity of the medium, leaching duration, and temperature and density of the pulp slurry. The recommended optimum conditions for flotation of middling products are pH range from 10.2 to 10.5 at 72 to 75% content of mineral particles -74 μm in size. The best performance of bacterium-acid leaching is reached at the concurrent feed of biomass and acid at the pulp slurry density of 50% and the medium temperature of 32-36°C. The developed combination scheme and dressing technology for middling products of copper-molybdenum ore bulk flotation includes ore grinding, flotation of sulfide minerals, bacterium leaching of flotation tailings, liquid-phase extraction of dissolved copper and electrolysis of re-extraction column effluents.

**Keywords** Copper-molybdenum ore, flotation, processing of middling products, sorption extraction

1. Shadrunova I. V., Starostina N. N., Astafeva N. I. Zheleza v slabyykh sermokislykh rastvorakh (Thermodynamic Analysis of Interconnection of Copper, Zinc and Iron Sulphides in Weak Sulfuric Acid Solutions). *Voprosy prikladnoy Khimii: Mezhdunarodnyy Sbornik (Problems of Applied Chemistry: Interuniversity Collection)*. Magnitogorsk: Magnitogorsk State Technical University, 2011, No. 2, pp. 61-65.
2. Sedelnikova G. V., Romanchuk A. I. *Gornyi Zhurnal*, 2011, No. 2, pp. 1-4.
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Issue 4, April 2014, Pages 89-94

**Copper-molybdenum ore beneficiation by flotation and bio-hydrometallurgical combination technology (Article)**

Morozov, V.V.<sup>a</sup>, Pestryak, I.V.<sup>a</sup>, Baatarkhuu, Zh.<sup>b</sup>, Khandmaa, S.<sup>c</sup>

<sup>a</sup> Moscow State Mining University, Moscow, Russian Federation  
<sup>b</sup> Erdenet Mining Corporation, Erdenet, Mongolia  
<sup>c</sup> Mongolyn Alt (MAK) Group, Ulaanbaatar, Mongolia

Abstract

The objective of the present study was to find regular patterns in processing of complex copper-molybdenum ore by flotation and bio-hydrometallurgical method and to choose application conditions for combination of the methods. As a result of the studies, the indexes and parameters of acid and bio-hydrometallurgical leaching of middling products were related with the grain size of the products, acidity of the medium, leaching duration, and temperature and density of the pulp slurry. The recommended optimum conditions for flotation of middling products are pH range from 10.2 to 10.5 at 72 to 75% content of mineral particles -74 μm in size. The best performance of bacterium-acid leaching is reached at the concurrent feed of biomass and acid at the pulp slurry density of 50% and the medium temperature of 32-36°C. The developed combination scheme and dressing technology for middling products of copper-molybdenum ore bulk flotation includes ore grinding, flotation of sulfide minerals, bacterium leaching of flotation tailings, liquid-phase extraction of dissolved copper and electrolysis of re-extraction column effluents.

Author keywords

Bacterium-acid leaching; Combination schemes; Copper-molybdenum ore; Flotation; Processing of middling product; Sorption extraction

ISSN: 00172276 Source Type: Journal Original language: Russian  
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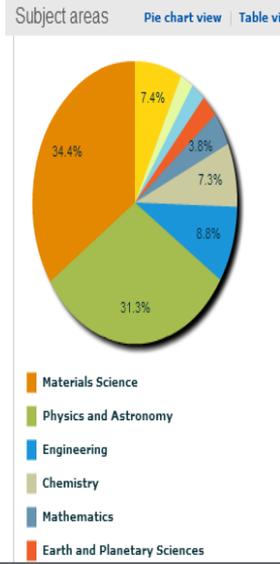
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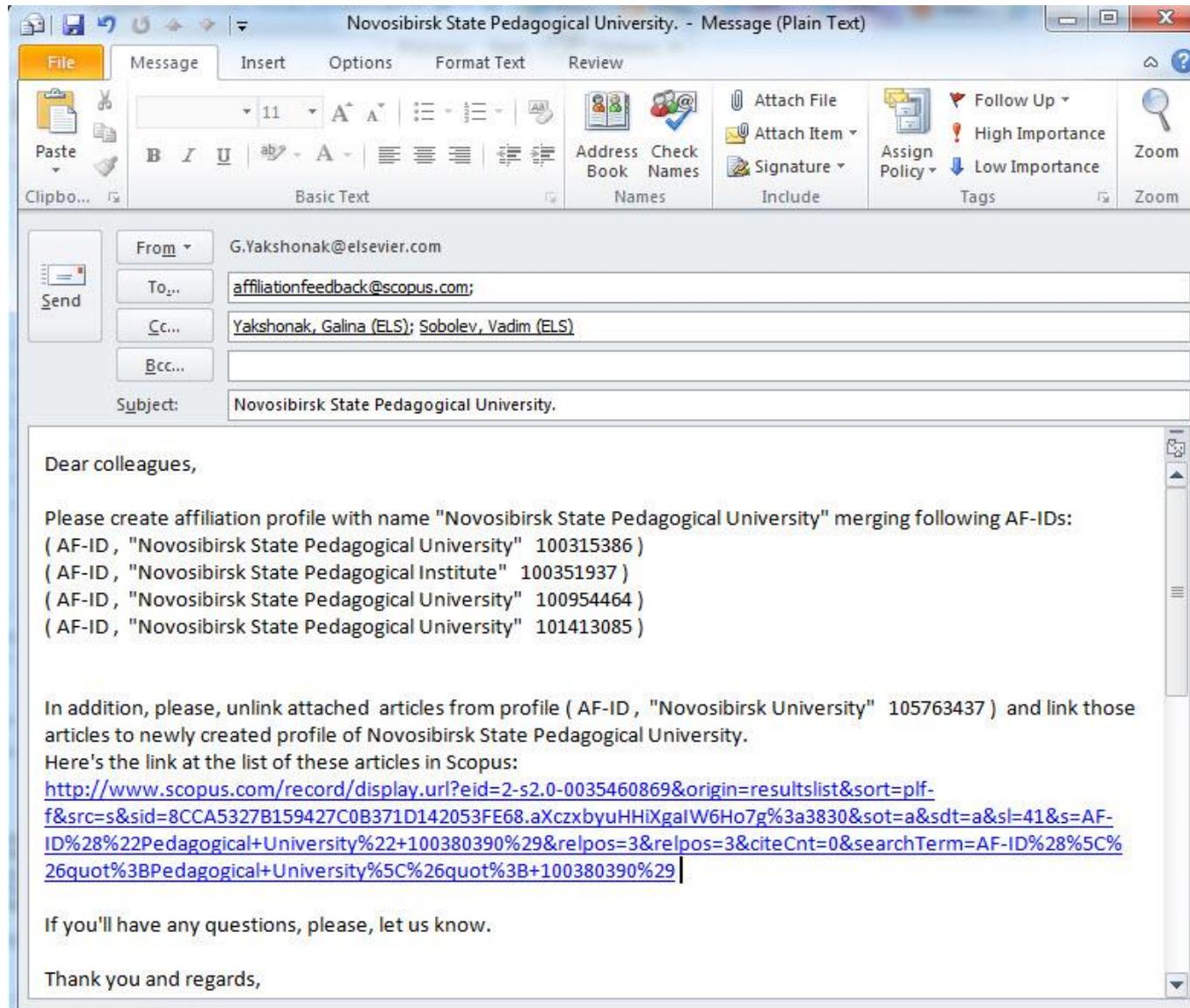
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## Methods of estimation of effect of artificial base on the magnitude and spectrum of seismic oscillations

Il'ichev, V.A., Kurdyuk, A.K., Likhovtsev, V.M. 

### Abstract

The paper deals with the problem of estimation of artificial foundation base effects on intensity and spectrum of seismic loads. The numerical technique giving an opportunity to determine the seismic loads basing on the results of the finite element studies, is suggested. It is shown that artificial ground base construction provides for considerable decrease of seismic effects on building and structures. The minimum value of seismic effect is obtained for the artificial base in the form of soil cushion with the base to height ratio equal to 1.5. The seismic reaction is reduced twice when using the artificial base with chemical fixation.

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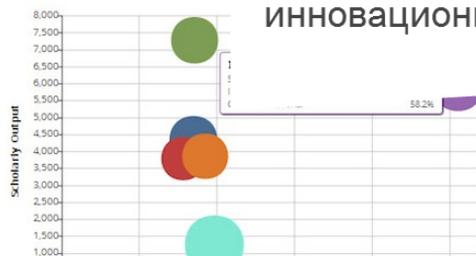
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